

Instruction Signal Bar

Addition to Operating Instructions **Tauro® / Taurox®**

Taurox®

These instructions are a complement to the Operating Instructions for

Tauro® 8 / 25 / 83

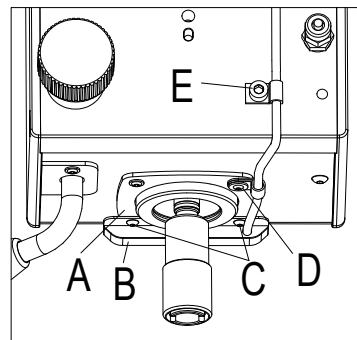
Tauro® 120, and Taurox® 300 / 400 / 900

This device is intended to be used only for above mentioned machines.

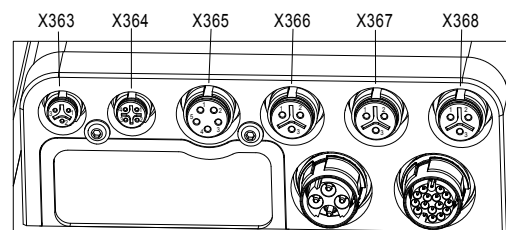
Please observe the Security Recommendations in the Operating Instructions.

Installation / Startup

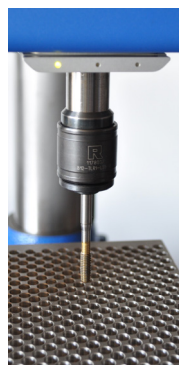
- Remove both front screws from the spindle cover (A).
- Fasten the Signal Bar (B) with the screws (C) to the spindle cover (A).
- Loosen the screw which secures the cable plastic clip (D). Fasten the cable with the included screw, washer, and plastic clip (D).
- Fasten the cable using the metallic clip (E) with its screw.



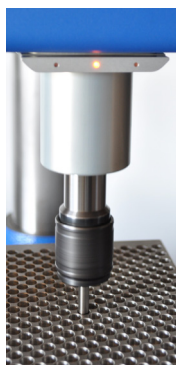
- Connect the plug of the Signal Bar to the output socket „X365 Quality/QS“ of the machine.



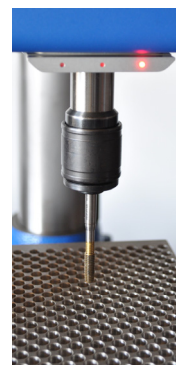
Meaning of the colour lights:



Green light:
Quality check OK,
error-free operation



Orange light:
Machine in operation



Red light:
Error during operation



Note

The signal Bar is used for visual quality evaluation for the operator.

In combination with the piece counter, the Control Survey will require a confirmation by the user whether to stop or continue the operation in case of error.