

# Technical data

## Minimum lubricant unit

# Taurox®

The minimum lubricant unit is used for the reduced consumption lubrication of the threading tools. Low emissions put less strain on the workplace, lower the costs of lubricants, and reduce or eliminate the cleaning process. Non-water-miscible lubricants (oils) or water-miscible lubricants (emulsions) can be used.

The minimum lubricant unit is available in two versions:

### Minimum lubricant unit V2

lubricant pulse and air pulse  
Item No.: K215B

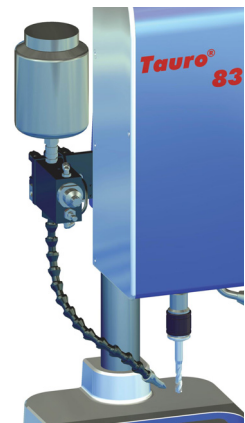
- pneumatic 4 - 6 bar / 58 – 87 psi
- adjustable dosage in the microliter range
- 2 vents for separate control
- without spray mist
- Time and lubrication pulse adjustable via Operating panel
- Swap lubricant tank with quick-release fastener makes it easier to fill the container
- very low usage of cooling lubricant



### Minimum lubricant unit V3

lubricant pulse, air pulse, air cleaning pulse  
Item No.: K256A

- pneumatic 4 - 6 bar / 58 – 87 psi
- adjustable dosage in the microliter range
- 3 vents for separate control
- without spray mist
- Time, lubrication pulse and air cleaning pulse adjustable via Operating panel
- Swap lubricant tank with quick-release fastener makes it easier to fill the container
- very low usage of cooling lubricant
- the air cleaning pulse cleans after processing
- Control of the air cleaning pulse during the chip breaking program



Connection is via compressed air 58 – 87 psi and electrically via the "X368 lubricant unit" and "X367 air cleaning unit" output of the machine **Tauro® / Taurox®**.

The technical data of the outputs can be found in the respective operating instructions for the machine.

